

Date: Thursday, 6/15/2006 1:50:37 PM  
 User: Kim Johnston

## Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 27586		
Estimate Number	: 10175		
P.O. Number	: N/A	Part Number	: D2570
This Issue	: 6/15/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2570 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 26361	Drawing Revision	: A
		Material	: N/A
Written By	: <u>See ID COMMENT BELOW</u>	Due Date	: 6/30/2006
Checked & Approved By	: <u>06.06.15</u>	Qty:	500 Um: Each
Comment	: Est E 02.08.29 Re-format; Removed finishing; Material change K		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	M303R0750	303 Round Bar .75"
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Comment: Qty.: 0.0810 f(s)/Unit Total: 40.4775 f(s)

Material: Ø0.750 AISI 303 SS Rod (M303R0.750) M100806 22"

Batch M100806 106" M100817 32" + 15" BG/M8

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Machine as per folio FA198

Deburr and tumble

M.F. BG/M8

06/08/01

(212)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M8

(212)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JL

(212)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

SP 06/08/02 (212)



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Drawing Name: BUSHING

Job Number: 27586

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

DP 06/08/03

212

Job Completion



C Lede 108103







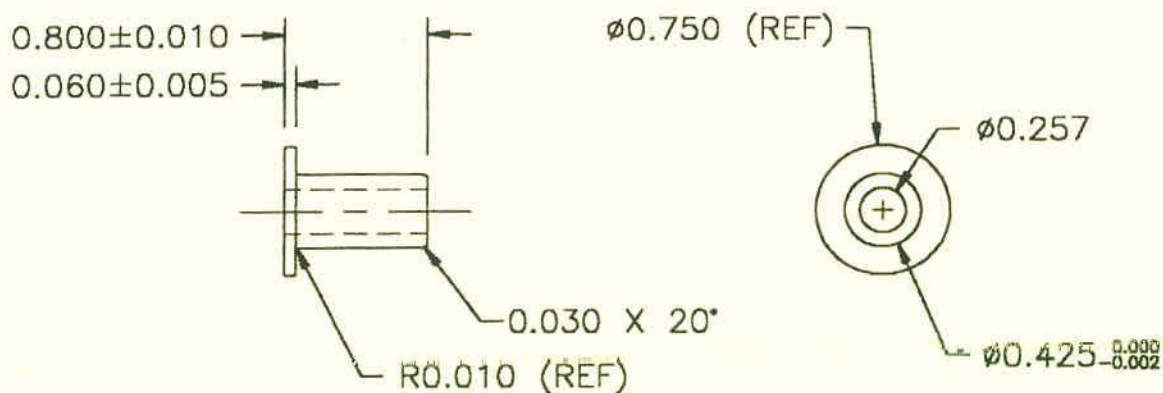


**DART**



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

**RELEASED**  
96/09/18 DS



BREAK ALL SHARP CORNERS 0.010 MAX  
MATERIAL: AISI 303 — 0.75 DIA STOCK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27586

